

Biessenhofen factory

Staff: Approximately 640 employees

Main products:

- **Infant Formulae/ Baby Food/ Clinical Products:**
 - Hypo-allergenic (H.A.) infant formulae (Brands: Nestlé Alete and Nestlé Beba)
 - Milk-based Infant Cereals (Brands: Alete "Grießbrei" (semolina pap) and Sinlac)
 - Clinical Sip Feeds (Brand: Nestlé Clinutren)
- **Culinary Products:**
 - Delicatessen-Sauces (Brand: Thomy)
- **Coffee Beverages:**
 - Coffee Mixes (Brand: Nescafé Xpress)

Factory expansion to produce state-of-the-art Hypo-allergenic Infant Formulae (H.A.):

- Investment: 117 mio. Euros
- Production capacity: 28,000 tons annually (up to 45 Mio packages)
- Export markets: Approximately 80 countries
- Total industrial area: 22,921 square meters

Project history:

- 1 April 2009: Official laying of the foundation stone
- November 2009: Roofing ceremony
- April 2010: Start of machine and facility installations
- November 2010: Cleaning and start of product testing
- January 2011: First spray-drying test
- 31 March 2011: Official opening of the factory
- May 2011: Start of commercial production

About Nestlé's state-of-the-art Hypo-allergenic Infant Formulae (H.A.):

- Significantly reduces the risk of allergies in infants with increased family risk compared with traditional, non-hydrolysed Infant Formulae
 - Significant reduction of its allergic load as a result of the Nestlé proprietary process of "predigesting whey protein", i.e. breaking it enzymatically into peptides (i.e. smaller pieces)
 - H.A. Infant Formulae production in Germany started in 1987
 - Biessenhofen is one of three Nestlé factories worldwide that produces H.A. Infant Formulae
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